


## 55 Gallon Steel Tight Head Drum with W-Style Rolling Hoops



STEEL TIGHT HEAD DRUM (in accordance with DIN ISO 15750-2)			
<b>Material:</b>	ASTM A1008, CS Type B, Cold Rolled Sheet		
<b>Description:</b>	Longitudinal weld seam		
	Triple round seams at top and bottom		
	Two (2) W-Style Rolling Hoops		
	Suitable for container loading		
	Head designed for optimal drainability		
	Universal Seam Sealer #006HV		
<b>External Paint:</b>	<b>Top:</b>	Jet Black, RAL 9005	
	<b>Body:</b>	Jet Black, RAL 9005	
	<b>Bottom:</b>	Jet Black, RAL 9005	
<b>Inner Drum Lining:</b>	L-35 Buff Epoxy Phenolic		
<b>UN Rating &amp; Embossment:</b>	UN1A1 / X1.8 / 300		
<b>Inkjet:</b>	Standard UN Mark, C-Panel		
<b>Silk-Screen:</b>	None		
BUNG CLOSURE SYSTEM (in accordance with DIN ISO 15750-3)			
<b>Closures:</b>	<b>Type:</b>	G3/4"	G2"
<b>Flanges:</b>	<b>Type:</b>	L-35 Buff Epoxy Phenolic Lined	L-35 Buff Epoxy Phenolic Lined
	<b>Gasket:</b>	Buna/NBR	Buna/NBR
<b>Plugs:</b>	<b>Type:</b>	L-35 Buff Epoxy Phenolic Lined	L-35 Buff Epoxy Phenolic Lined
	<b>Gasket:</b>	Buna/NBR	Buna/NBR
	<b>Vented:</b>	N/A	N/A
	<b>Torque (lb-ft):</b>	8 - 15	15 - 23
<b>Cap Seals:</b>	<b>Type:</b>	None	None
	<b>Installed:</b>	N/A	N/A
CHARACTERISTIC	DIMENSION	TOLERANCE	LOADING REQUIREMENTS
Nominal Capacity (L):	216.5	N/A	Cardboard between layers. Air bags required to secure the load.
Thickness, Top / Body / Bottom (mm):	1.1 / 0.8 / 1.1	N/A	
Height, Overall (mm):	884	± 3	*NOTES
Diameter, Over Chime (mm):	585	+ 0 / - 2	
Diameter, Over Rolling Hoops (mm):	583	+ 2 / - 0	
Diameter, Inside (mm):	571.5	+ 1 / - 0.5	
Weight, Steel (kg):	14.6	+ 5 / - 0 %	

\*Technical information subject to change, all dimensions approximate

DISTRIBUTED BY:	REF NO.:
	DWG30180
DESCRIPTION:	
55 Gallon Black Steel TH Drum, Epoxy Phenolic	

### DISCLAIMER

THIS INFORMATION IS PROVIDED AS A GENERAL GUIDE, INCLUDING DIMENSIONS. IT IS THE CUSTOMER'S RESPONSIBILITIES TO SELECT THE PROPER CONTAINER FOR PRODUCT AND APPLICATION COMPATIBILITY.