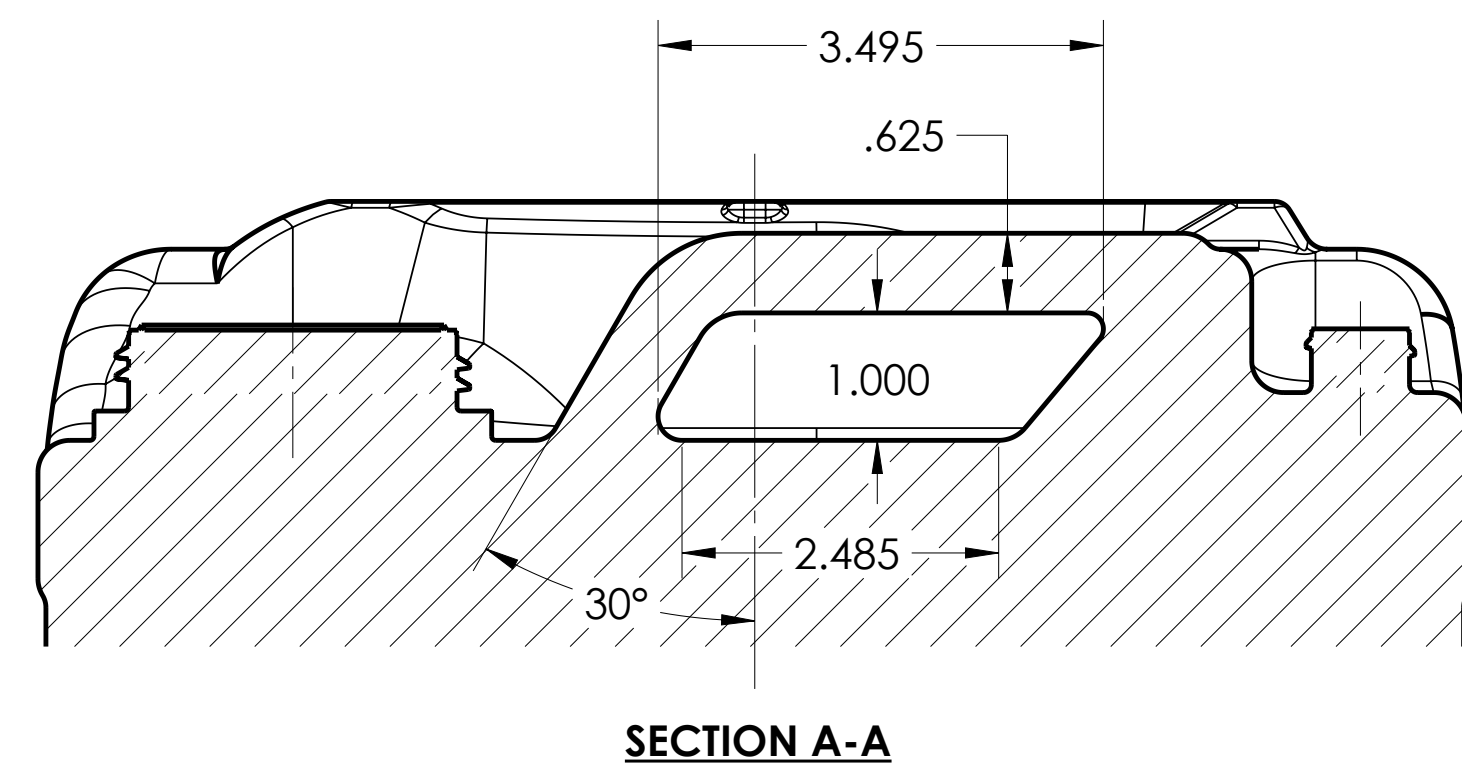
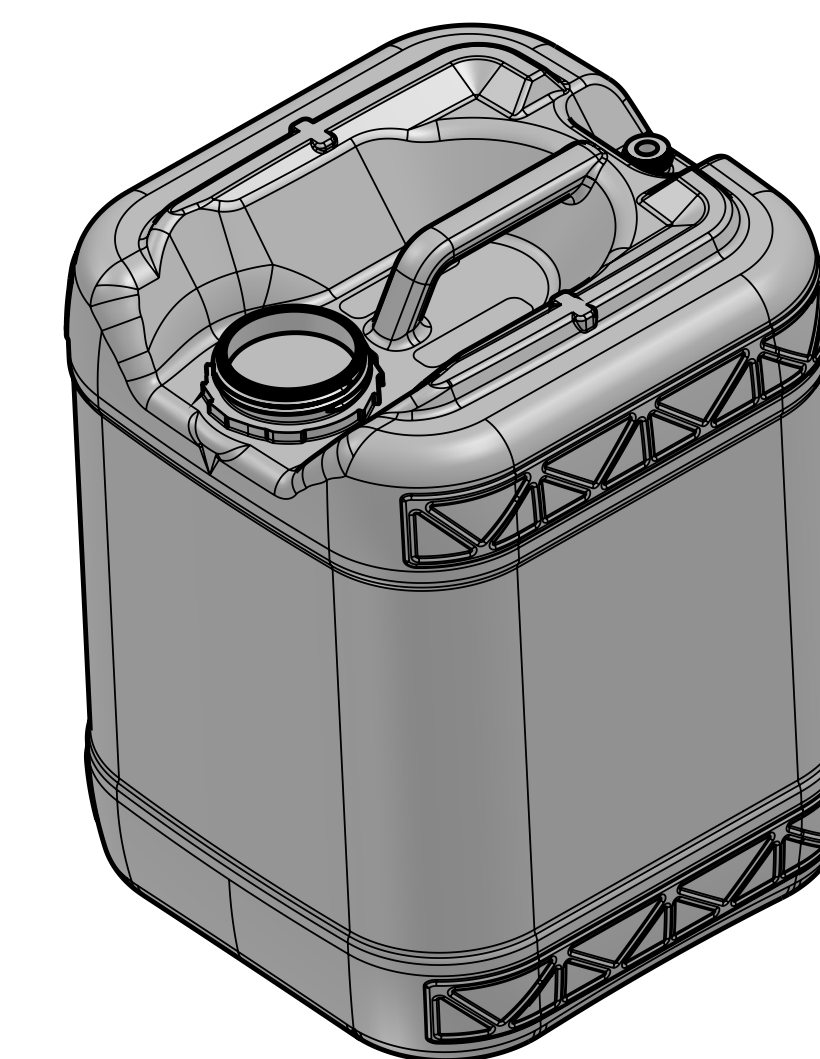
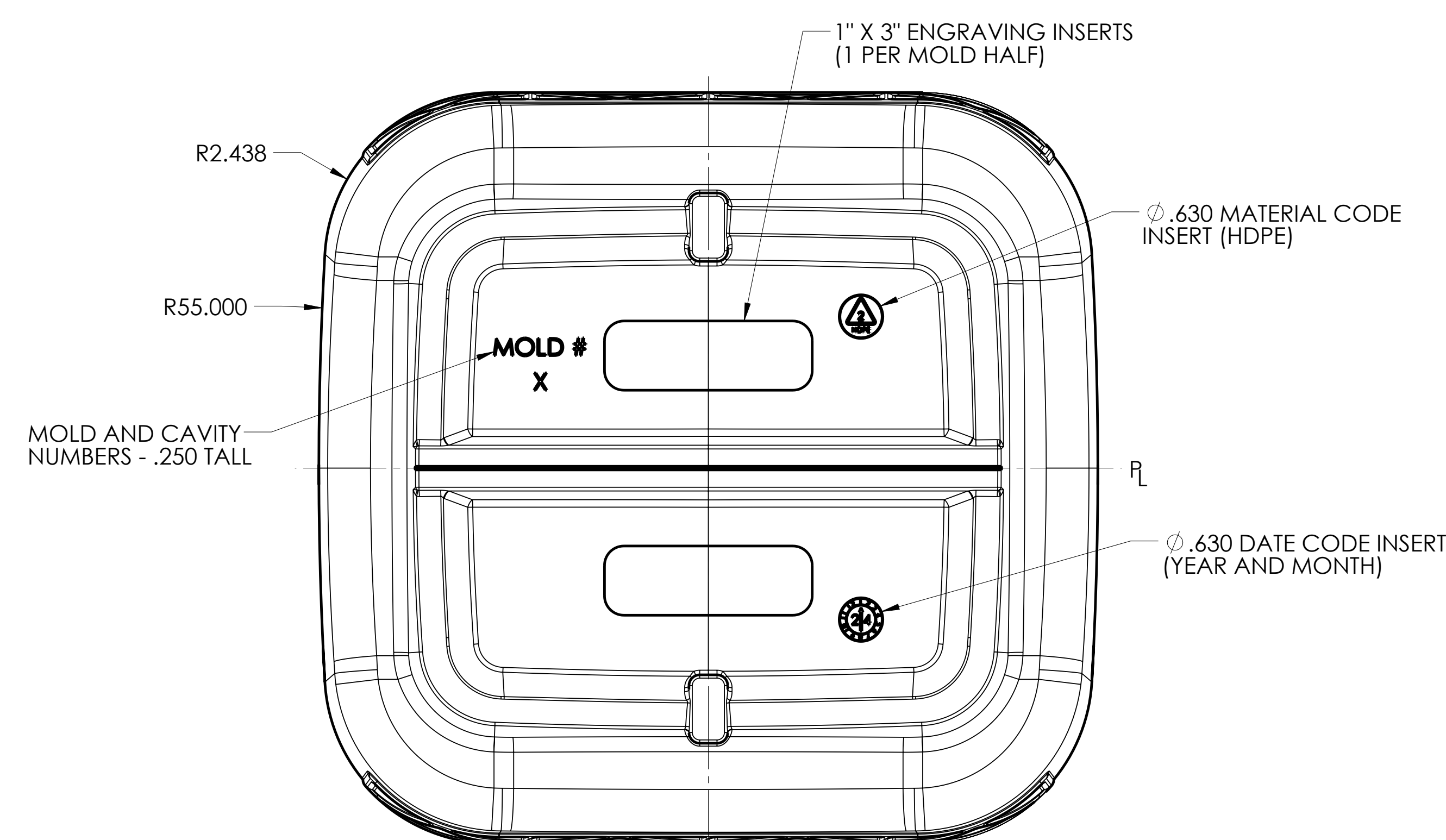
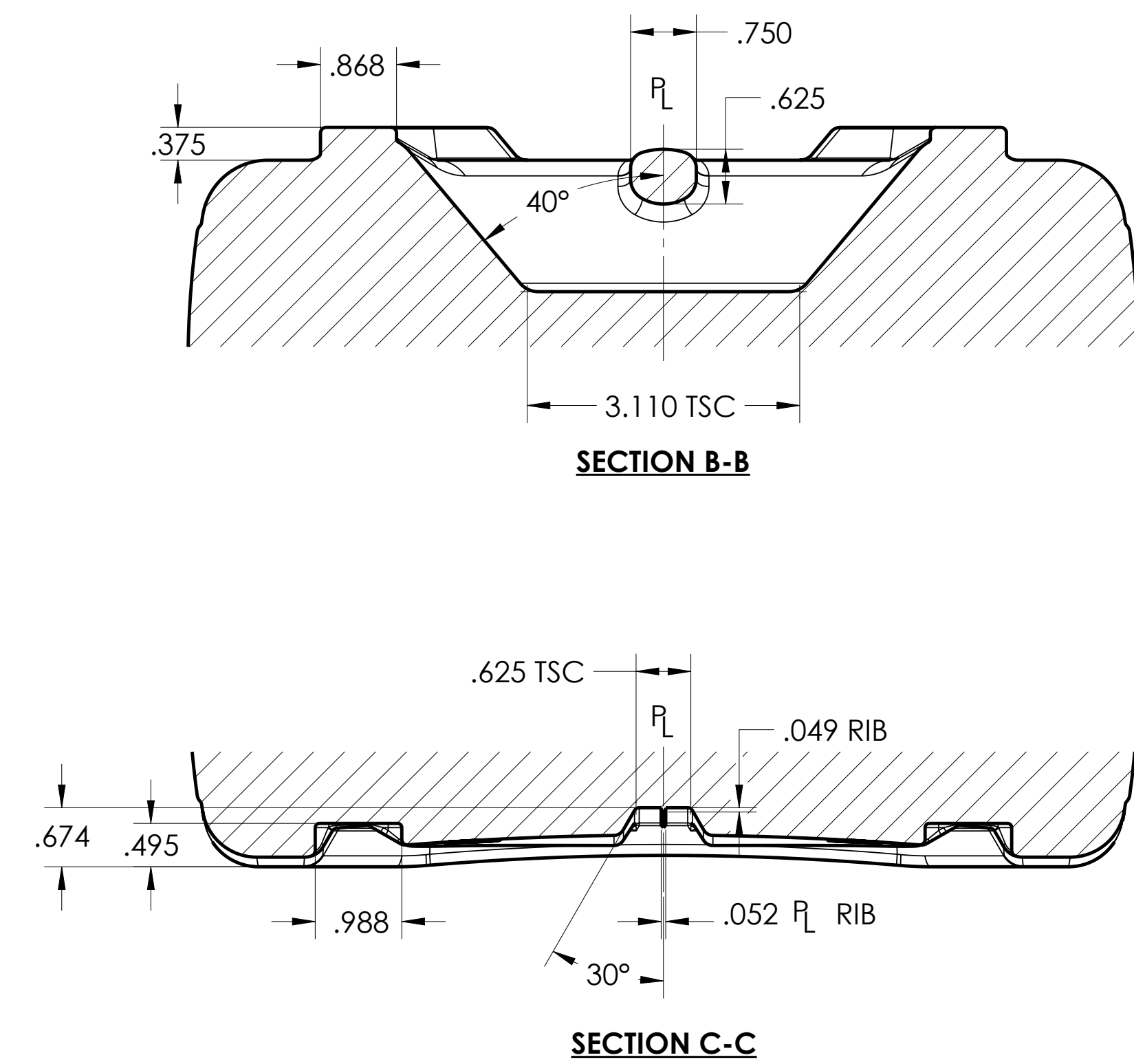
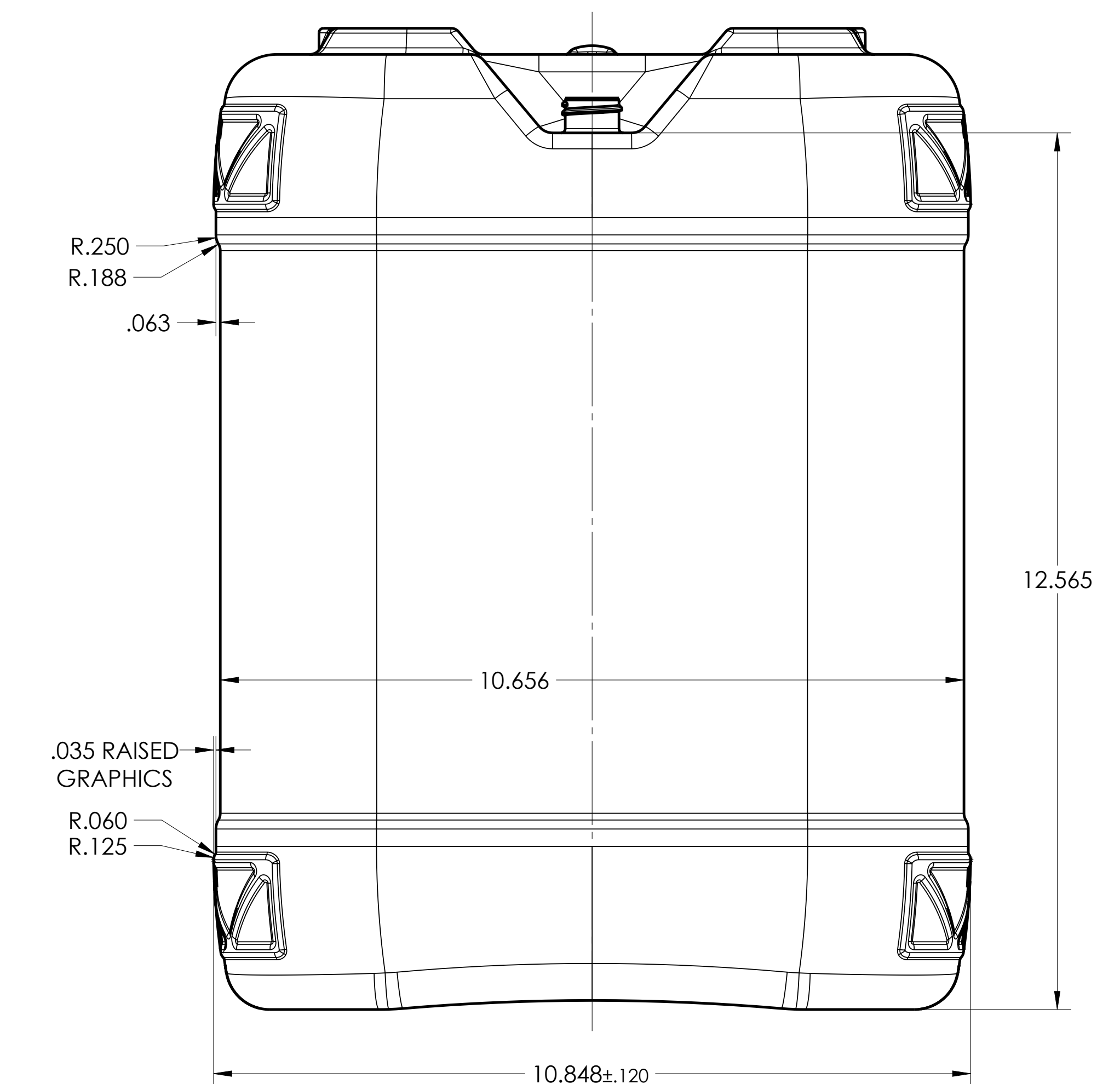
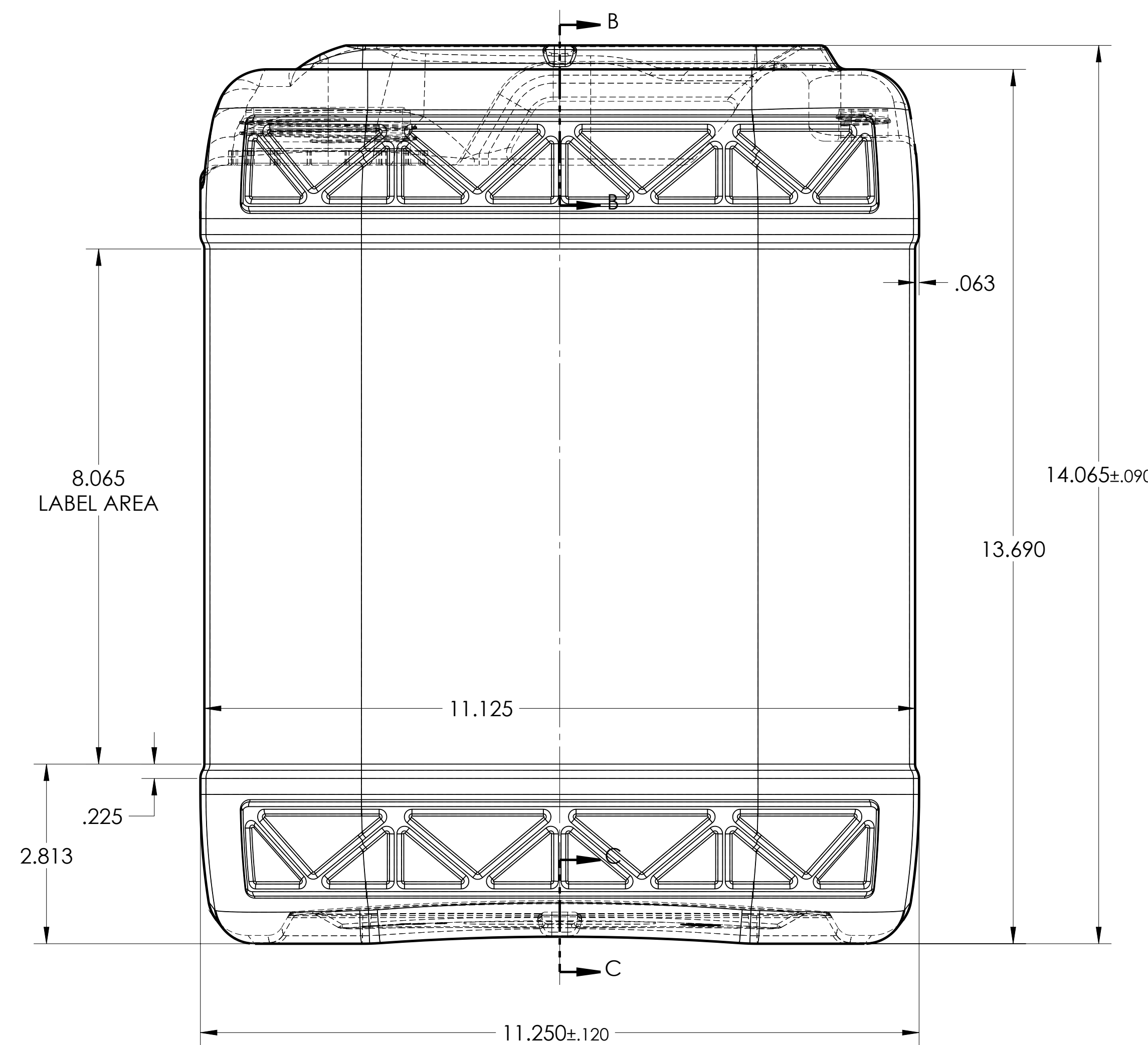
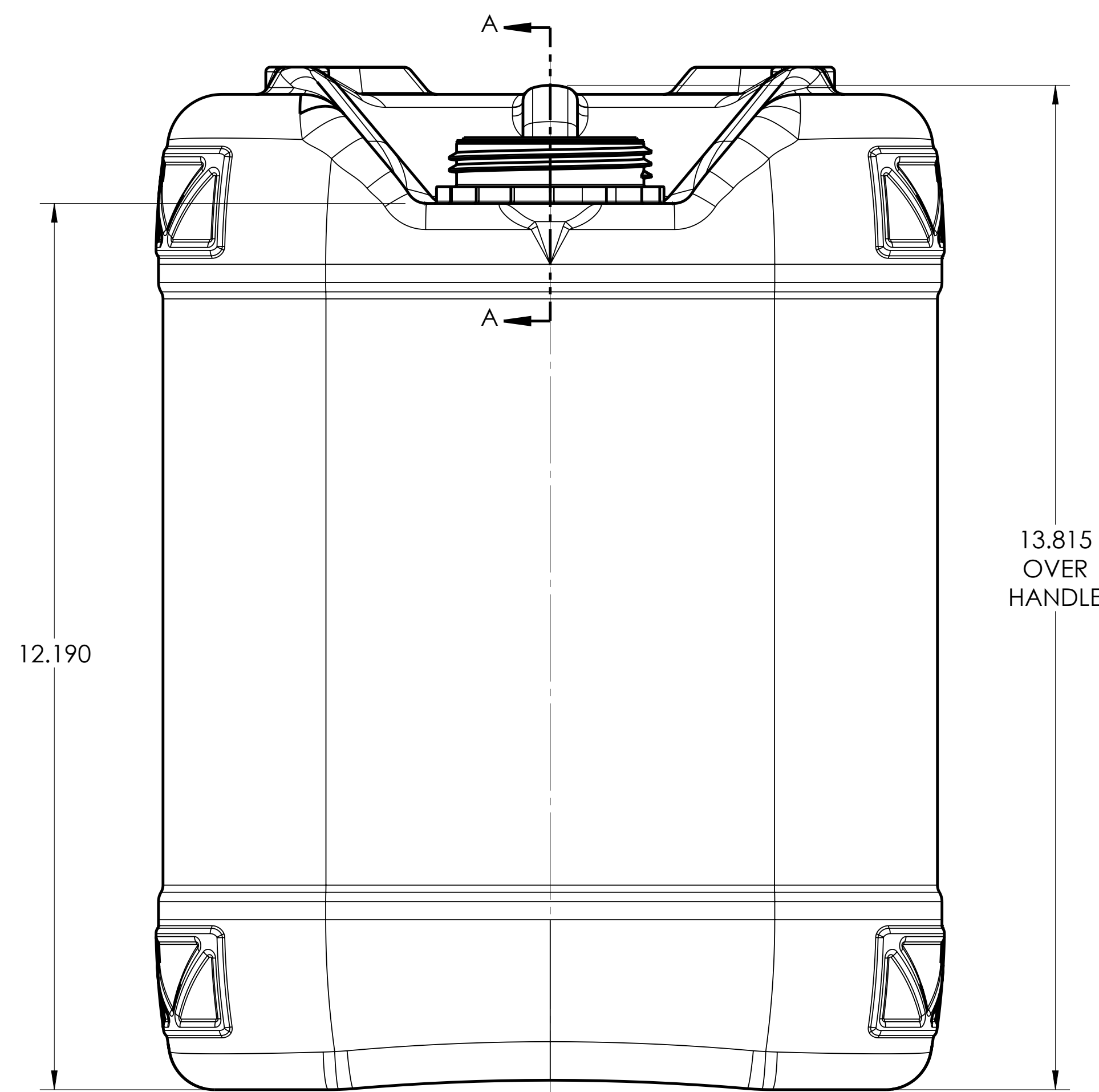
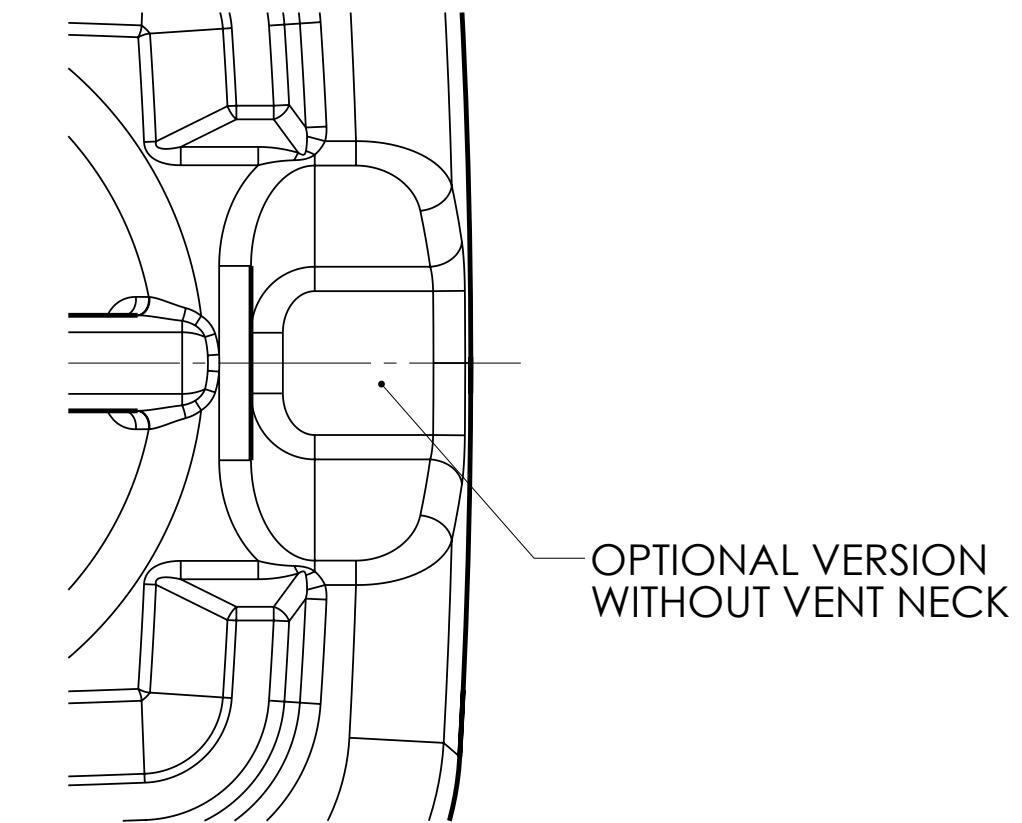
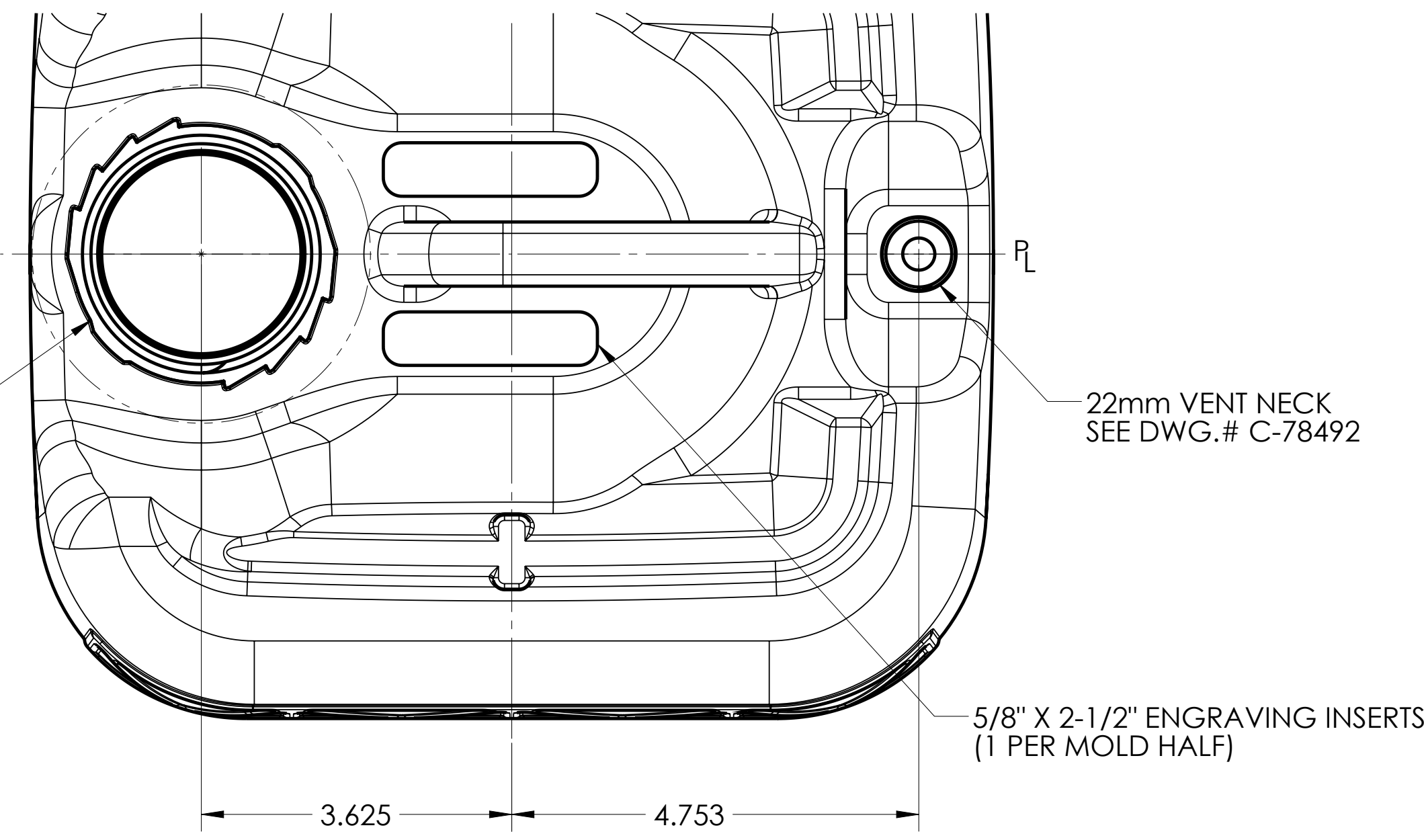




NECK FINISHES (SEE DWG.# C-78492):
RIEKE SC-76 - 6 T.P.I. (SHOWN)
DIN 61 - 6 T.P.I. WITH RATCHET
FLEXSPOUT CRIMP NECK



- NOTES:
- 1.) MATERIAL: HDPE
 - 2.) WEIGHT: 1000±51 GRAMS
 - 3.) OVERFLOW CAPACITY: 21.3±0.21 LITERS [21,305 ± 213cc] (WITHOUT VENT NECK). HEAD SPACE: 6.5%.
 - 4.) OVERFLOW CAPACITY DOES NOT INCLUDE ANY ADDITIONAL VOLUME DUE TO PANEL BULGE

DISCLAIMER

THIS INFORMATION IS PROVIDED AS A GENERAL GUIDE, INCLUDING DIMENSIONS. IT IS THE CUSTOMER'S RESPONSIBILITIES TO SELECT THE PROPER CONTAINER FOR PRODUCT AND APPLICATION COMPATIBILITY.

DISTRIBUTED BY:

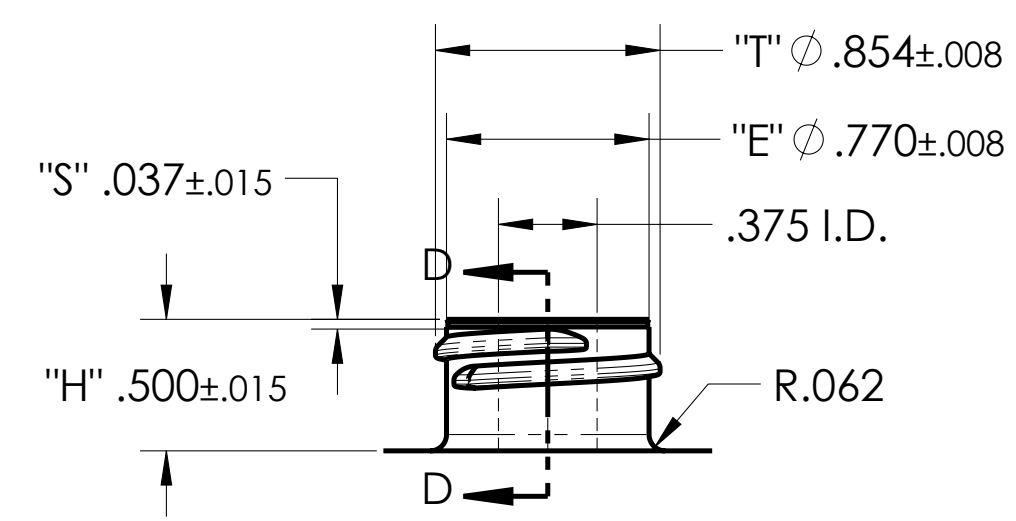


REF NO.:

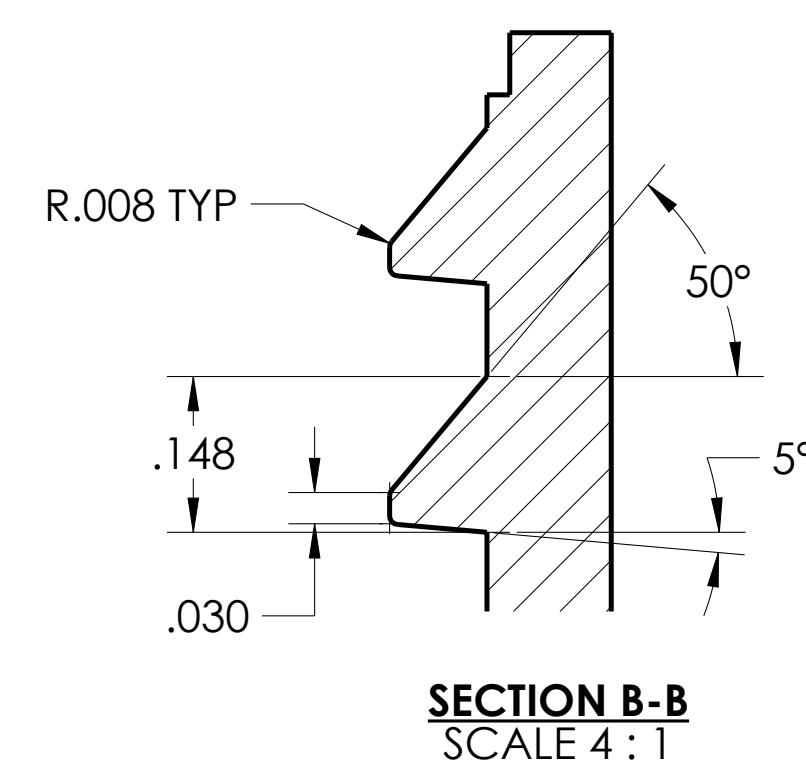
DWG40002

DESCRIPTION:

20 Liter HDPE Tighthead, 1000 grams

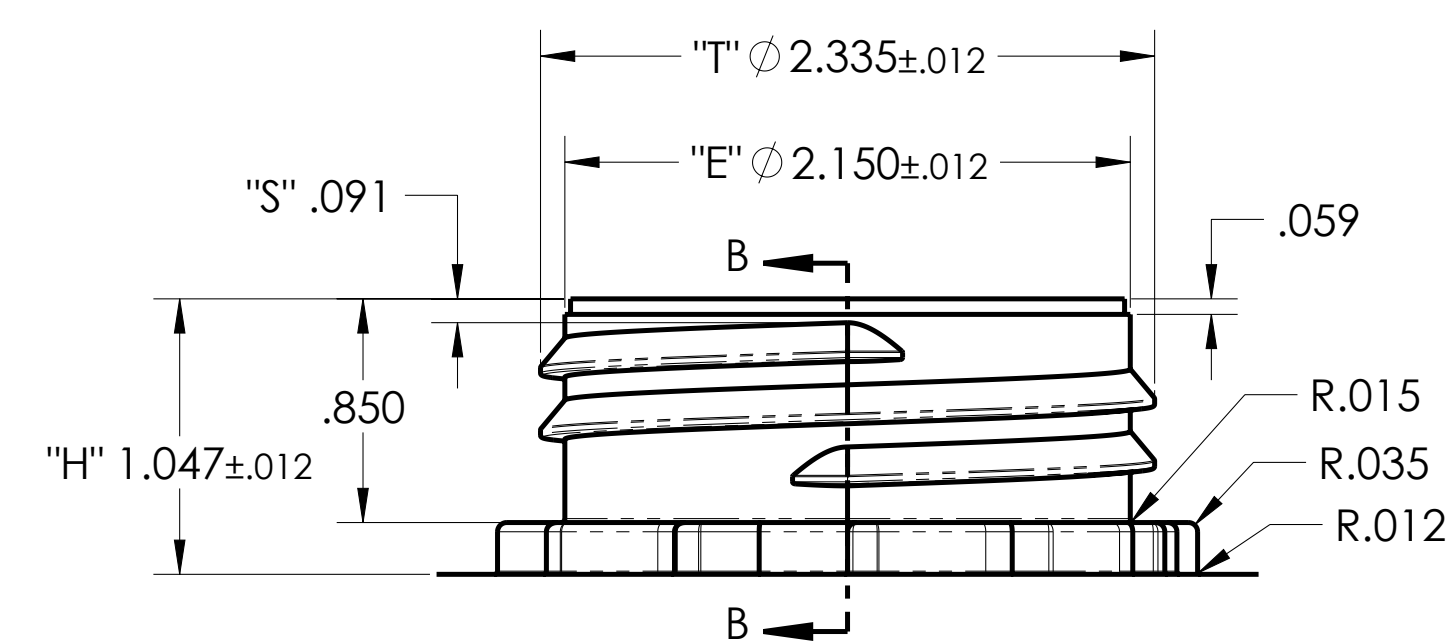


Technical drawing of Section C-C, Scale 4:1. The drawing shows a cross-section of a mechanical part with various dimensions and tolerances. Key features include a top surface with a .040 MIN. dimension, a vertical edge with a .025 dimension, a horizontal edge with a .080 +.000 / -.010 dimension, and a vertical edge with a .020 MIN. dimension. The part has several radii: R.065, R.010, R.030, and R.030. A hole is shown with a diameter of 2.300 +.010 / -.005. A 5° angle is indicated at the bottom right. The drawing is labeled 'SECTION C-C' and 'SCALE 4:1'.

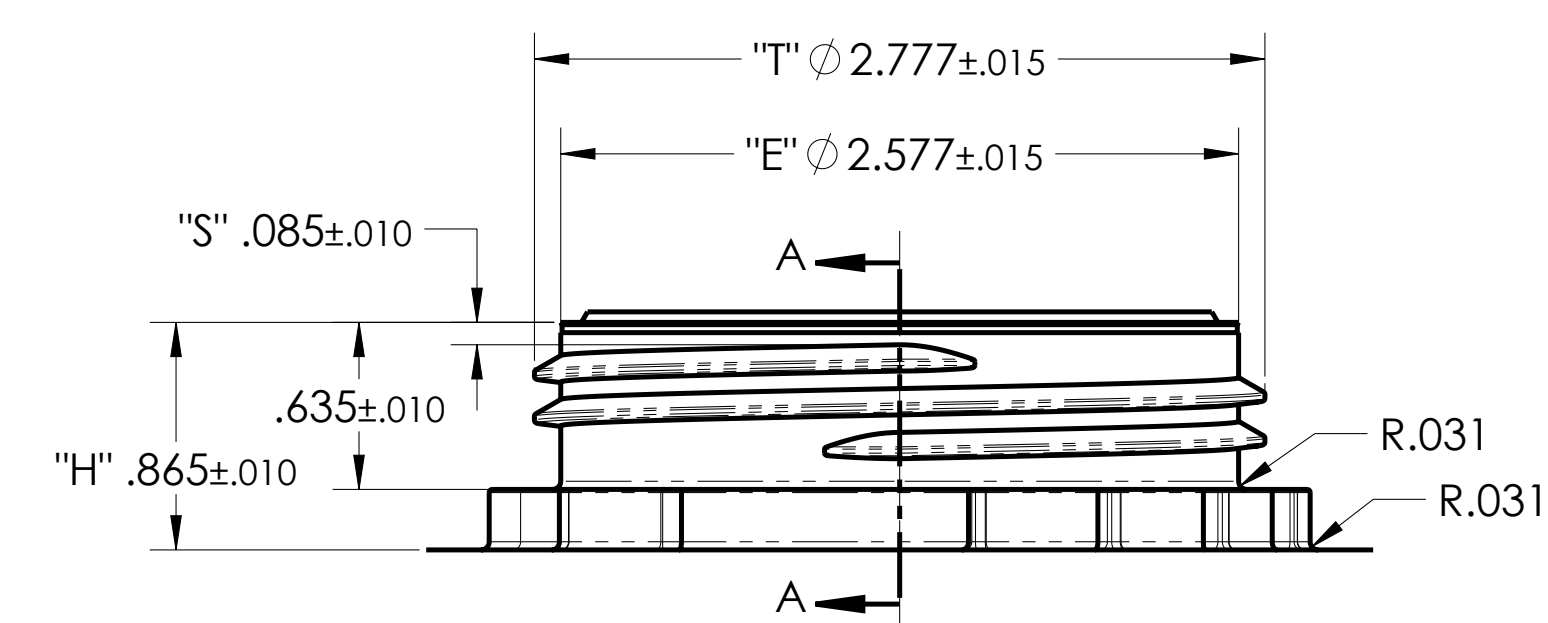
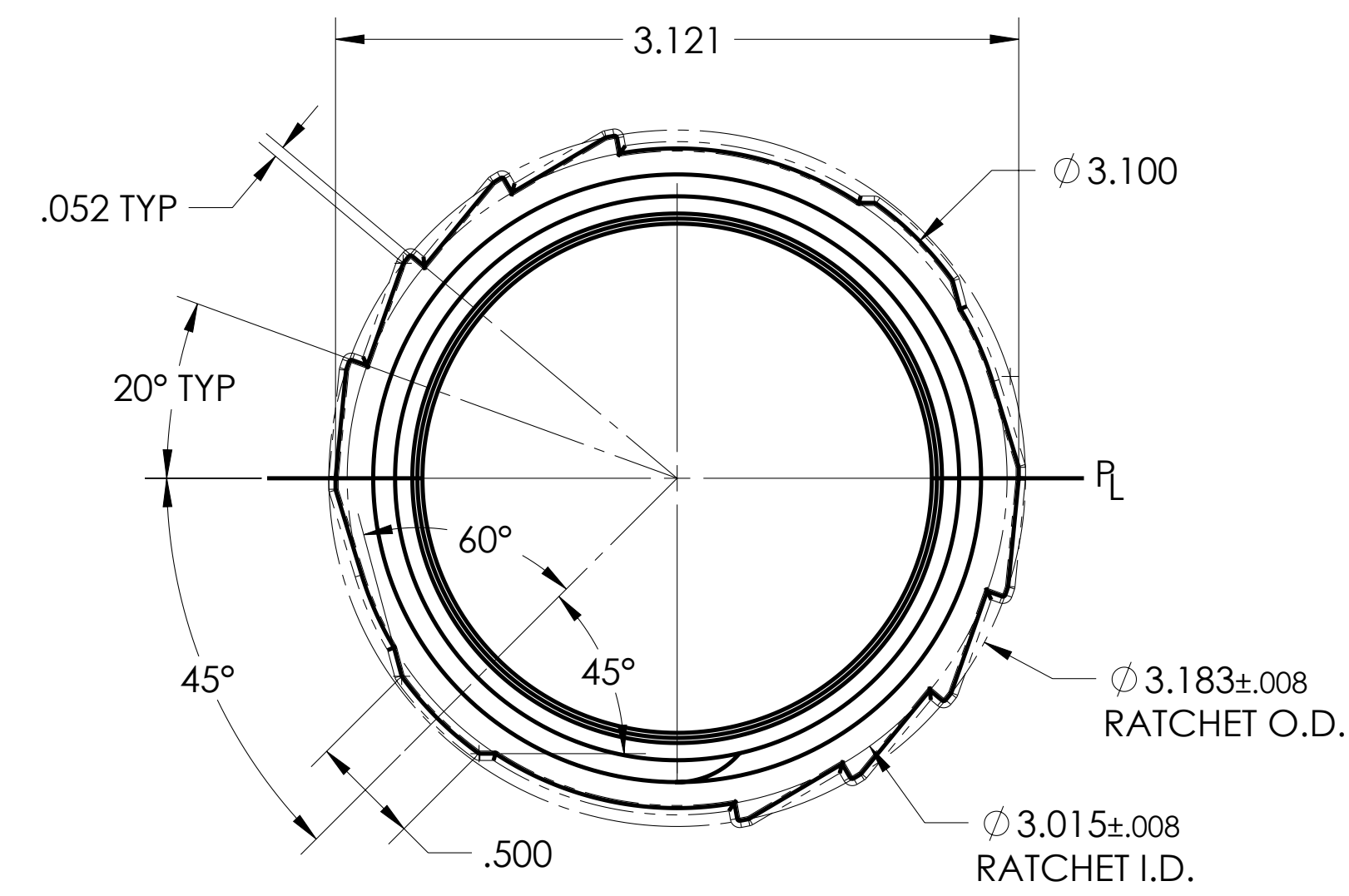
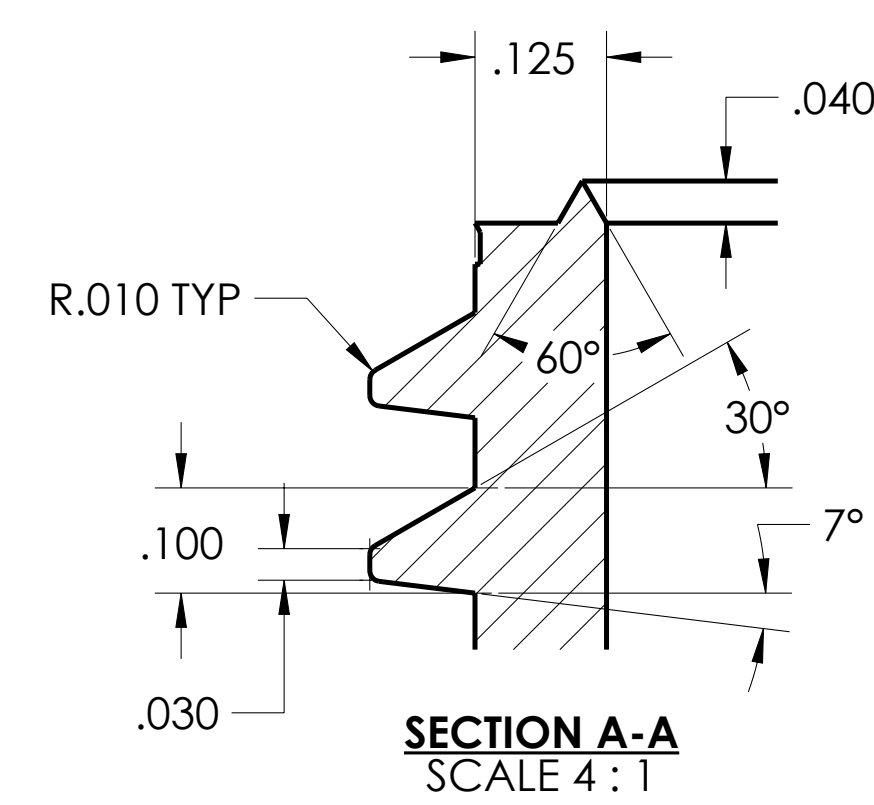


Technical drawing of a 1.913 inch diameter ball bearing. The drawing shows the bearing's profile with various dimensions and tolerances:

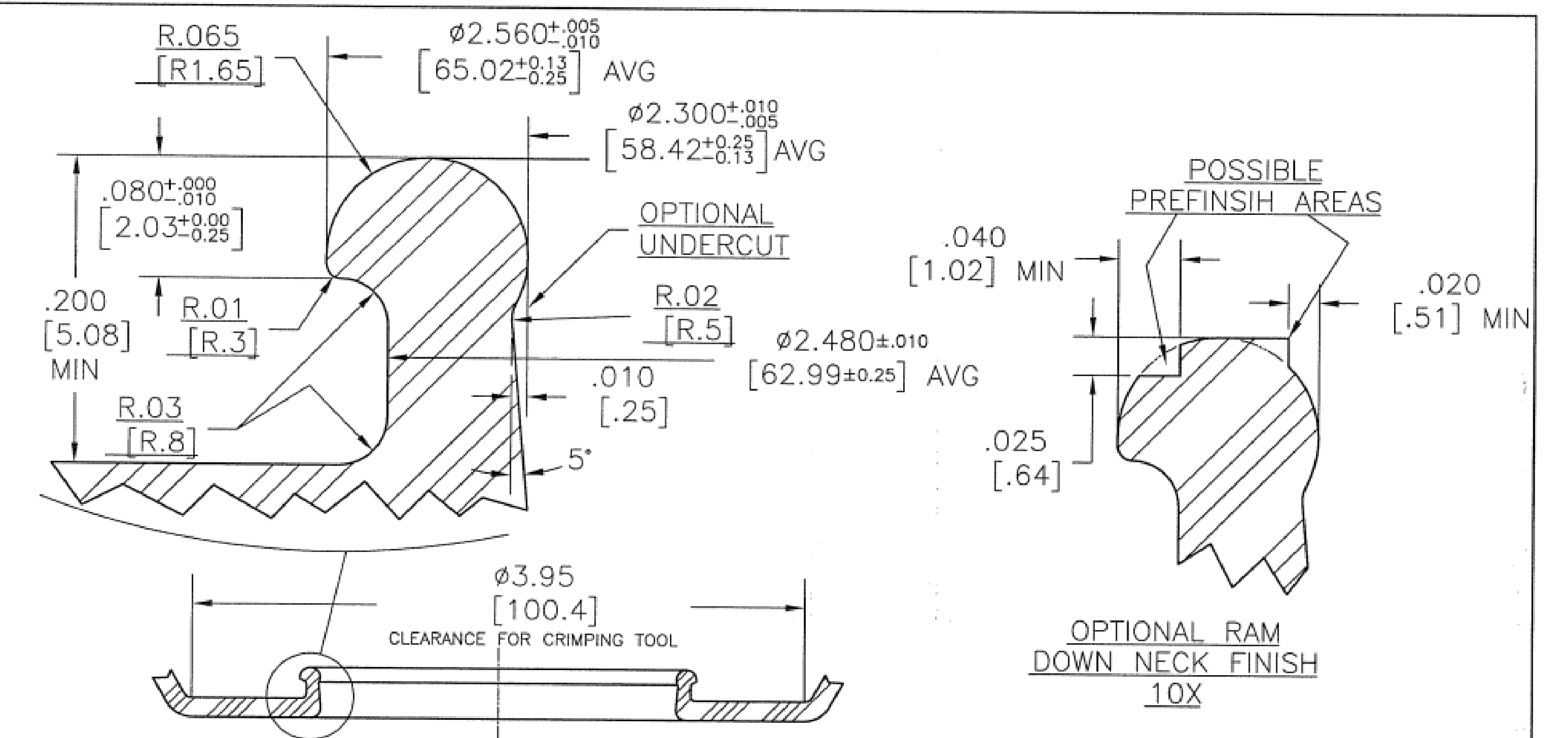
- Overall diameter: $\phi 1.913 \pm .008$ I.D.
- Inner diameter: $\phi 2.504$ RATCHET I.D.
- Outer diameter: $\phi 2.661$ RATCHET O.D.
- Width: 1.206
- Height: 1.084
- Radius: .626
- Angle: 5° TYP
- Angle: 30° TYP
- Radius: R_L



DIN 61 NECK FINISH
(REF. DWG.# 1P161-COLLO)
6mm THREAD PITCH
2 FULL TURNS OF THREAD



RIEKE SC-76 NECK FINISH
(REF. DWG.# 18005352 REV.D)
6 THREADS PER INCH
2 FULL TURNS OF THREAD



NOTES:

1) EITHER I.D.(2.300 [58.42]) OR O.D.(2.560 [65.02])
MUST BE FREE OF IMPERFECTIONS, PART
LINES, FLASH AND SINKS FOR COMPLETE 360°
GIVING AN UNINTERRUPTED SEALING SURFACE.

2) MAXIMUM OVALITY ~ .040 [1.02]

GIVING AN UNINTERPUTED SEALING SURFACE. 2) MAXIMUM OVALITY ~ .040 [1.02]										Ridgely® Corporation — Auburn, Indiana									
BREAK ALL SHARP EDGES WITH 1/64" RADIUS, UNLESS OTHERWISE SPECIFIED THE FOLLOWING TOLERANCES APPLY UNLESS OTHERWISE SPECIFIED: ANGLES ±1/4" HUNDRETH ±.015 THOUSANDTH ±.002										DATE		DRAWN BY		CHECKED		TOOL ASSY. NAME		DETAIL NAME	
										7-22-91		BJM		J. HESS		FOR PLASTIC CONTAINER		FLEXPOT NECK FINISH	
										SCALE		APPROVED		C 1) ADD METRIC DIMENSIONS		06-04-13		J.L.H.	
										NTS		CHANGE NUMBER		REDRAWN IN CAD		7-22-91		B.J.M.	
												DRAWING NUMBER		18000338		TOOL ASSY NUMBER			
												CHANGE		DATE		B.J.M.		DETAIL NUMBER	
																MATERIAL		TEMPER	
																		M0531-02	