

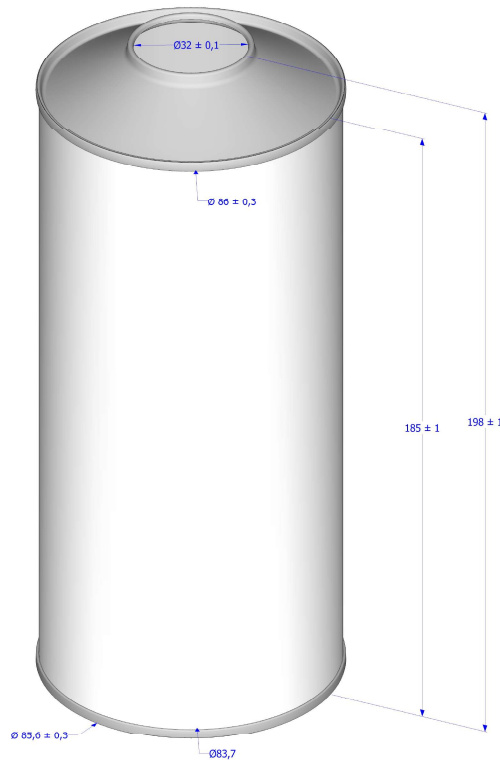
# TECHNICAL SPECIFICATION

## CAN D.83

### FEATURES

<b>NOM.DIAM.</b>	83	<b>HEIGHT</b>	185	<b>PRESS. TEST</b>	0,2 bar		
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### TECHNICAL DESIGN



### TECHNICAL MEASUREMENTS AND ACCESSORIES

<b>PIERCING</b>	REL 32 - D.32 ± 0,1	<b>PIERCING POSITION</b>	To sketch
<b>HANDLE</b>	-	<b>HANDLE POSITION</b>	-
<b>WELD</b>	Longitudinal Electrical	<b>WELD POSITION</b>	-
<b>BEAD</b>	-	<b>BEAD POSITION</b>	-

### ASSEMBLING

<b>LID</b>	Prime quality electrolytic tinplate in accordance with DIN EN 10202 norms, mm. 0,31 thickness. Cold-produced element with injection of synthetic rubber. Piercing REL 32mm. Internal appearance:PLAIN. External appearance: TRANSPARENT LAQUER. Assembly to body with double seam.
<b>BODY</b>	Prime quality electrolytic tinplate in accordance with DIN EN 10202 norms, mm. 0,18-0,20 thickness. Longitudinal Electrical welded. Internal appearance:PLAIN. External appearance TO APPLICATION OF THE CUSTOMER.
<b>BOTTOM</b>	Prime quality electrolytic tinplate in accordance with DIN EN 10202 norms, mm. 0,18 thickness. Cold-produced element with injection of synthetic rubber. Internal appearance:FOR PLAIN. External appearance :PLAIN. Assembly to body with double seam.

### PALLETIZATION:

Pallet cm.1120x1420, n° 14X16= 6 stacks, total of 1344 units.H.max 1365 mm.+ stretch film. + wooden top-frame.

Pallet cm.1120x1420, n° 14X16= 5 stacks, total of 1120 units.H.max 1165 mm.+ stretch film. + wooden top-frame.

### FEATURES AND TEST:

Theoretical capacity 1 Lt.- Commercial capacity 0,950 Lt.

100% of cans are: automatically tested at 0,2 bar with a leak detector and seaming technical control.

Destructive statistical control for micro-leaks by immersion into water to 0,3-0,4 bar and tearing test of the weld.

**APPROVAL:** -

**Methods of conservation:** Store in a cool and dry place, and in the absence of: humidity, dust and heat sources; protect from light and from any type of abrasion that could alter the initial constructive characteristics.

### Packaging labeling codes pursuant to art 219 paragraph 5 of Legislative Decree 152/2006 and subsequent amendments

<b>TYPE OF PACKAGING</b>	CAN		<b>TYPE OF PACKAGING</b>	PALLET		<b>ROOF INTERLAYERS</b>	PAP 20		<b>FILM/TOP</b>	LDPE 4		<b>LABEL SUPPORT</b>	PP 5		<b>STRAP</b>	PET 01
<b>LABELING CODE 97/129/CE</b>	FE 40		<b>LABELING CODE 97/129/CE</b>	FOR 50		<b>PAP 20</b>	PAPER		<b>LDPE 4</b>	PLASTIC		<b>PP 5</b>	PLASTIC		<b>PET 01</b>	PLASTIC
<b>MATERIAL</b>	STEEL		<b>MATERIAL</b>	WOOD		<b>PAPER</b>			<b>PLASTIC</b>			<b>PLASTIC</b>			<b>PLASTIC</b>	

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### DISCLAIMER

THIS INFORMATION IS PROVIDED AS A GENERAL GUIDE, INCLUDING DIMENSIONS. IT IS THE CUSTOMER'S RESPONSIBILITIES TO SELECT THE PROPER CONTAINER FOR PRODUCT AND APPLICATION COMPATIBILITY.

DESCRIPTION:

1 Quart Cone Top Can, Unlined, 32MM REL 307 X 704.5