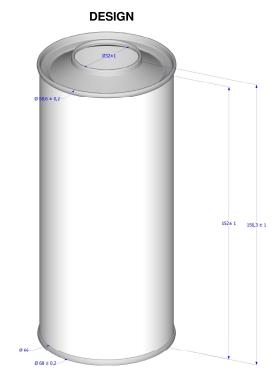
# TECHNICAL SPECIFICATION CAN D.65

**FEATURES** 

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NOM.DIAM	65	HEIGHT	152	PRESS.TEST	0,2 bar					



### **TECNICAL MEASUREMENTS AND ACCESSORIES**

PIERCING	REL 32	PIERCING POSITION	To sketch							
	D.32 ± 0,1									
HANDLE	-	HANDLE POSITION	-							
WELD	Longitudinal Electrical	WELD POSITION	-							
BEAD	-	BEAD POSITION	-							
ASSEMBLING										
TOP	Prime quality electrolitic tinplate in a	accordance with DIN EN 1020	2 norms, mm. 0,26/0,29 thickness. Cold-							
	produced element with injection of synthetic rubber.Piercing REL 32 mm.Internal appearance:PLAIN. External									
	appearance :TRANSPARENT LAQUER. Assembly to body with double seam.									
BODY	Prime quality electrolitic tinplate in accordance with DIN EN 10202 norms, mm. 0,18-0,20 thickness. Longitudinal									
	Electrical weld. Internal appearance:Pl	LAIN. External appearance TO A	PPLICATION OF THE CUSTOMER.							
воттом	Prime quality electrolitic timplate in ad	ccordance with DIN FN 10202	norms, mm, 0.24 thickness.Cold-produced							

element with injection of synthetic rubber.Internal appearance:FOR PLAIN. External appearance :PLAIN.

## PALLETIZATION:

Pallet cm.1090x120, n° 18X17= 7 stacks, total of 2142 units.H.max 1240 mm.+ stretch film. + wooden top-frame. Minimum tightness: dust.

## **FEATURES AND TESTS:**

Theorical capacity 480 ml.- Commercial capacity 450 ml.

100% of cans are: automatically tested at 0,2 bar with leak detector and seaming technic control of the sample.

Destructive statistical control for micro-leaks by immersion into water to 0,3-0,4 bar and tearing test of the weld.

#### APPROVAL: -

Methods of conservation: Store in a cool and dry place, and in the absence of: humidity, dust and heat sources; protect from light and from any type of abrasion that could alter the initial constructive characteristics.

Assembly to body with double seam.

Packaging labeling codes pursuant to art 219 paragraph 5 of Legislative Decree 152/2006 and subsequent amendments

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	TYPE OF PACKAGING	CAN	46	CAP	$\Lambda$	TYPE OF PACKAGING	PALLET	<b>₹</b> 50	ROOF INTERLAYERS	20	FILM/TOP	14	LABEL SUPPORT	<b>7</b> 5\	STRAP	<b>1</b> 01
	LABELING CODE 97/129/CE	FE 40		OVER THE CAP	رب	LABELING CODE 97/129/CE	FOR 50	FOR	PAP 20	PAP	LDPE 4	LDPE	PP 5	PP	PET 01	PET
	MATERIAL	STEEL	1	PLASTIC		MATERIAL	WOOD	1	PAPER	1	PLASTIC	1	PLASTIC	1	PLASTIC	

DISCLAIMER

THIS INFORMATION IS PROVIDED AS A GENERAL GUIDE, INCLUDING DIMENSIONS. IT IS THE CUSTOMER'S RESPONSIBILITIES TO SELECT THE PROPER CONTAINER FOR PRODUCT AND APPLICATION COMPATIBILITY.

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REF NO.:

DWG31125

**DESCRIPTION:** 

1 Pint Metal Cone Top Can, Unlined, 32MM REL, 211x600