

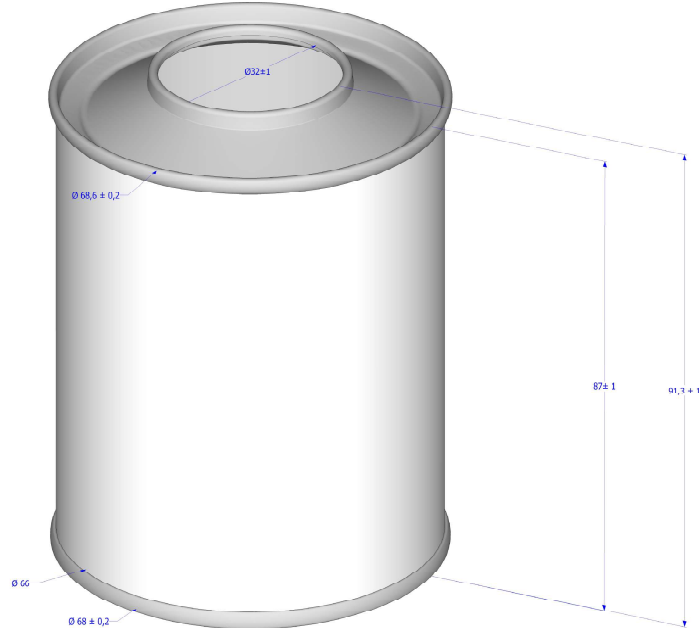
TECHNICAL SPECIFICATION

CAN D.65

FEATURES

NOM.DIAM	65	HEIGHT	87	PRESS.TEST	0,2 bar		
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DESIGN



TECHNICAL MEASUREMENTS AND ACCESSORIES

PIERCING	REL 32 D.32 ± 0,1	PIERCING POSITION	To sketch
HANDLE	-	HANDLE POSITION	-
WELD	Longitudinal Electrical	WELD POSITION	-
BEAD	-	BEAD POSITION	-

ASSEMBLING

TOP	Prime quality electrolytic tinplate in accordance with DIN EN 10202 norms, mm. 0,26/0,29 thickness. Cold-produced element with injection of synthetic rubber.Piercing REL 32 mm.Internal appearance:PLAIN. External appearance :TRANSPARENT LAQUER. Assembly to body with double seam.
BODY	Prime quality electrolytic tinplate in accordance with DIN EN 10202 norms, mm. 0,18-0,20 thickness. Longitudinal Electrical weld. Internal appearance:PLAIN. External appearance TO APPLICATION OF THE CUSTOMER.
BOTTOM	Prime quality electrolytic tinplate in accordance with DIN EN 10202 norms, mm. 0,24 thickness.Cold-produced element with injection of synthetic rubber.Internal appearance:FOR PLAIN. External appearance :PLAIN. Assembly to body with double seam.

PALLETIZATION:

Pallet cm.1090x120, n° 18X17= 13 stacks, total of 3978 units. H.max 1350 mm.+ stretch film. + wooden top-frame. Minimum tightness: dust.

Pallet cm.1090x120, n° 18X17= 12 stacks, total of 3672 units. H.max 1255 mm.+ stretch film. + wooden top-frame. Minimum tightness: dust.

FEATURES AND TESTS:

Theoretical capacity 260 ml.- Commercial capacity 200 ml.

100% of cans are: automatically tested at 0,2 bar with leak detector and seaming technic control of the sample.

Destructive statistical control for micro-leaks by immersion into water to 0,3-0,4 bar and tearing test of the weld.

Methods of conservation: Store in a cool and dry place, and in the absence of: humidity, dust and heat sources; protect from light and from any type of abrasion that could alter the initial constructive characteristics.

Packaging labeling codes pursuant to art 219 paragraph 5 of Legislative Decree 152/2006 and subsequent amendments

TYPE OF PACKAGING	CAN	CAP	TYPE OF PACKAGING	PALLET	ROOF INTERLAYERS	FILM/TOP	LABEL SUPPORT	STRAP
LABELING CODE	FE 40	OVER THE CAP	LABELING CODE	FOR 50	PAP 20	LDPE 4	PP 5	PET 01
MATERIAL	STEEL	PLASTIC	MATERIAL	WOOD	PAPER	PLASTIC	PLASTIC	PLASTIC

DISCLAIMER

THIS INFORMATION IS PROVIDED AS A GENERAL GUIDE, INCLUDING DIMENSIONS. IT IS THE CUSTOMER'S RESPONSIBILITIES TO SELECT THE PROPER CONTAINER FOR PRODUCT AND APPLICATION COMPATIBILITY.

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REF NO.:

DWG31121

DESCRIPTION:

1/2 Pint Metal Cone Top Can, Unlined, 32MM REL, 211x307