

SECTION A-A

STATIC TORQUE RECOMMENDATION  
23-40in-lbs  
THIS REQUIREMENT MAY VARY DEPENDING  
UPON BOTTLE MATERIAL, NECK FINISH, AND  
CAPPING EQUIPMENT

THREAD DETAIL:  
6 THREADS PER INCH, 0.167" PITCH

REFERENCE	TOLERANCE	UNITS	DIMENSION
E	$\pm 0.015$ [0.38]	in [mm]	2.138 [54.30]
T	$\pm 0.015$ [0.38]	in [mm]	2.235 [56.77]
H	$\pm 0.010$ [0.25]	in [mm]	0.400 [10.16]
OAH	$\pm 0.012$ [0.30]	in [mm]	0.489 [12.42]
OD	$\pm 0.015$ [0.38]	in [mm]	2.353 [59.76]
PART WEIGHT	$\pm 1.50$	g	6.00

DISCLAIMER

THIS INFORMATION IS PROVIDED AS A GENERAL GUIDE, INCLUDING DIMENSIONS. IT IS THE CUSTOMER'S RESPONSIBILITY TO SELECT THE PROPER CONTAINER FOR PRODUCT AND APPLICATION COMPATIBILITY.

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REF NO.:

DWG31772

DESCRIPTION:

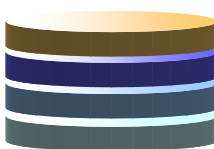
58-400 PP Matte Top Ribbed Sides Cap with  
Pharm-Seal V Liner

## Pharm-Seal® V Vinyl Liner

### MRP Description - (004)PHARMSEAL V.020 PL

Pharm-Seal® V is a primary liner that has clear, gloss, cross-linked polyvinyl coating as the product contact surface. This product is designed to meet the specific demands of pharmaceutical packaging. This liner provides reseal and good barrier to oxygen and moisture. Pharm-Seal® V is compatible with a wide range of products. This primary liner is most typically backed with pulp, but is also available with paper or polystyrene backing. Pharm-Seal® V is available plain or waxed.

### Structure

Material		Thickness* (Mils)	Thickness* (Microns)
Pulp		As specified	As specified
Bleach Kraft		3.1	78.7
High-Density Polyethylene		1.0	25.4
Polyvinyl Coating		0.35	8.9
Total (add specified pulp thickness)		4.5**	113**

\* The information listed reflects target values, and there will be variation in these values within acceptable industry standards ( $\pm 10\%$ ).

\*\* Note: The thickness of the total structure may not necessarily be the sum of the individual layers, and the total thickness reported is based upon actual measurements.

### FDA Status

All components and the manufacture of this seal comply with the U.S. Federal Government's Code of Federal Regulations 21CFR177.1210, Closures with sealing gaskets for food containers. Information pertaining to Tech-Seal Products, Inc. and its products are entered into Drug Master File 14762.

### Physical Properties

**Oxygen Transmission Rate** (cc / 100 in<sup>2</sup> / 24 hr @ 75° F & 50% R. H.): < 10.0

**Moisture Vapor Transmission Rate** (g / 100 in<sup>2</sup> / 24 hr @ 100° F, 90% R.H.): < 0.5

**Revision:** 12/01/2013

**Important Notice:** All statements, technical information, and recommendations herein are based on tests and experience, which are reliable to the best of our knowledge, but the accuracy thereof is not guaranteed. Tech-Seal Products, Inc. only obligation shall be to replace such quantity of the product proved to be defective. Before using, the user is responsible to determine the suitability of the product for its intended use, and the user assumes all risk and liability whatsoever in connection therewith.