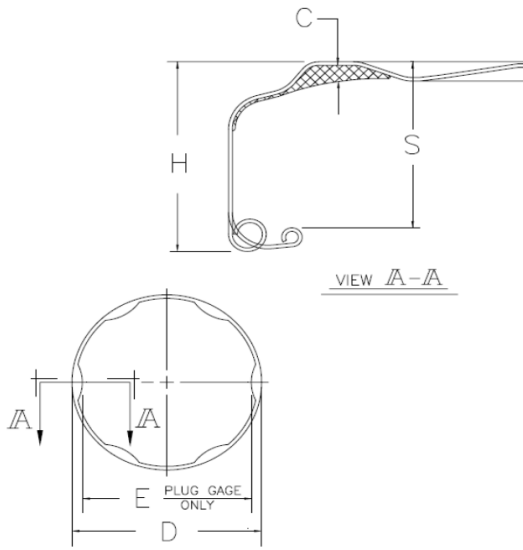


TECHNICAL DATA SHEET																	
<b>Cap size: 82mm Twist Cap (KA-82-S4 / S-1461)</b>																	
<b>Description:</b> Twist cap with a low-vac flip panel, made for sealing glass jars containing food or juice																	
<b>DIMENSIONS</b>																	
<b>Glass Finish:</b> GPI 2040 <b>D (Outside Dia.)</b> 3.345/3.360" <b>E (Plug Dia.)</b> 3.073/3.088" <b>H (Overall Height)</b> .410/.430" <b>C (Compound Thickness)</b> .022/.047" <b>S (Dist. To top of Lug)</b> .360/.380" <b>Pull Down Max</b> 6 in. Hg																	
<b>Materials</b>																	
<b>Electrolytic tin plate or Tin free steel</b> • Minimum Nominal Thickness: .0066"																	
<b>Interior Coating</b> • Food grade interior coating system specified according to product requirement. (FDA compliant)																	
<b>Exterior Coating</b> • White, clear or gold base coat with over varnish as required • Printing decoration according to customer specification.																	
<b>Compound</b> • Food grade plastisol according to thermal process (pasteurization, hot fill and cool, dry seal, retort) and product type (oily and non-oily). (FDA compliant)																	
<b>USE CONDITIONS</b>																	
<table border="1" style="width: 100%; border-collapse: collapse;"> <thead> <tr> <th style="width: 30%;"></th> <th style="width: 10%;">Yes</th> <th style="width: 10%;">No</th> <th style="width: 50%;">NOTES:</th> </tr> </thead> <tbody> <tr> <td><b>Pasteurization***</b></td> <td style="text-align: center;">x</td> <td></td> <td>1)</td> </tr> <tr> <td><b>Hot Fill***</b></td> <td style="text-align: center;">x</td> <td></td> <td>2)</td> </tr> <tr> <td><b>Retort***</b></td> <td></td> <td style="text-align: center;">x</td> <td>3)</td> </tr> </tbody> </table>			Yes	No	NOTES:	<b>Pasteurization***</b>	x		1)	<b>Hot Fill***</b>	x		2)	<b>Retort***</b>		x	3)
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<b>***Note:</b> Crown will recommend the compound and coating system but the consumer must make the final decision.																	
<b>PACKAGING</b>																	
<table border="1" style="width: 100%; border-collapse: collapse;"> <thead> <tr> <th colspan="2" style="text-align: center;">Carton</th> <th colspan="2" style="text-align: center;">Pallet</th> </tr> </thead> <tbody> <tr> <td style="text-align: center;">Size (in)</td> <td style="text-align: center;">20 x 11.5 x 16</td> <td style="text-align: center;">Size (in)</td> <td style="text-align: center;">40 x 48</td> </tr> <tr> <td style="text-align: center;">Caps Qty.</td> <td style="text-align: center;">750</td> <td style="text-align: center;">Cartons per pallet</td> <td style="text-align: center;">40</td> </tr> <tr> <td style="text-align: center;">Gross Weight</td> <td style="text-align: center;">24.0 lbs.</td> <td style="text-align: center;">Caps per pallet</td> <td style="text-align: center;">30000</td> </tr> </tbody> </table>		Carton		Pallet		Size (in)	20 x 11.5 x 16	Size (in)	40 x 48	Caps Qty.	750	Cartons per pallet	40	Gross Weight	24.0 lbs.	Caps per pallet	30000
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<b>Stacking:</b> Cap cartons should not be stacked more than 2 pallets high <b>Storage conditions:</b> Temperature range from 40 - 86°F (5 - 30°C) - relative humidity below 70%. Closures should be used within 2 years of the manufacturing date on the carton (Deviation granted under CROWN's approval).																	

DISCLAIMER

THIS INFORMATION IS PROVIDED AS A GENERAL GUIDE, INCLUDING DIMENSIONS. IT IS THE CUSTOMER'S RESPONSIBILITIES TO SELECT THE PROPER CONTAINER FOR PRODUCT AND APPLICATION COMPATIBILITY.

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DWG31519

DESCRIPTION:

82-240 Black Metal Twist Cap w/ Button, Plastisol Liner