



<b>DESCRIPTION</b>	ET 63 RTO metal cap for vacuum sealing on threaded ring with the following designation: GME 20-06 (GPI 2030)																		
<b>CAP PROFILE</b>	Regular Twist Off / RTO																		
<b>METAL SUBSTRATE</b>	Category: Electrolytic Tin Plate (ETP)    Thickness: 0.155 mm / 55 lb/bb    Tinning: 2.8/2.8 g/m <sup>2</sup>																		
<b>COMPOUND P27</b>	White PVC based Plastisol. P27/Pasteurized (100C/212F Max) Maximum time at temperature: 60 minutes EU compliant for use with "Non Oil & Non - Fatty foods". Products containing Oils, Liquid Fats and/or having separated Oil may not be compliant. Please consult with Massilly CTS (Customer Technical Service) prior to shipping filled product to Europe.																		
<b>INTERIOR</b>	2WHBNA – 2 coat polyester - 2-year packed shelf life. - Alcohol is not permitted. - Lacto-fermentation is not permitted.  - Approved for use under the following terms: - pH(2.5 - 8.0) And one Or more of the following conditions: - Sodium Metabisulfite Na <sub>2</sub> S <sub>2</sub> O <sub>5</sub> (0 - 150 ppm) And/Or Sodium Chloride NaCl(0 - 10%wt.)																		
<b>EXTERIOR &amp; DECORATION</b>	White Base [1 POLYESTER] or ETP Varnish CLEAR, MATTE, or GOLD [1 POLYESTER] Approved for use under the following terms:  To protect the external coating, restrictions for water apply in all conditions: pH(6.0 - 8.0) Calcium Carbonate CaCO <sub>3</sub> (30-150 ppm) Chlorides(< 50 ppm)																		
<b>REGULATORY COMPLIANCE</b>	- Health Canada - CFIA "Letter of No Objection" - FDA CFR 21.175.300 and FDA CFR 21.177.1210 - ECC No. 1935/2004; EC No. 2023/2006, 2002/72/EC; EC No. 10/2011 (applies to the compound only)																		
<b>STORAGE CONDITIONS</b>	Caps / cartons should be stored in conditions with temperature range from 5°C to 35°C without any sudden variation. Caps should be brought to room temperature 24 hours before use. The optimal time of use is two years from the manufacturing date indicated on the carton. Cap cartons should not be stacked greater than 2 pallets high.																		
<b>BUTTON DETAILS</b>	minimum vacuum - 8inHg when applicable																		
<b>ADDITIONAL DETAILS</b>	Please refer to Caps user guide for the Massilly Group (I-QUAL-15-MY-EN 2023-V3.02) regarding caps and their relevant use.																		
<b>ET 63 RTO DRAWING</b>	<table border="1"> <thead> <tr> <th>Min</th> <th>Max</th> </tr> </thead> <tbody> <tr> <td colspan="2">Plastisol Height (A)</td> </tr> <tr> <td>0,030</td> <td>0,056</td> </tr> <tr> <td colspan="2">Inside Diameter (B)</td> </tr> <tr> <td>2,332</td> <td>2,358</td> </tr> <tr> <td colspan="2">Cap Height (C)</td> </tr> <tr> <td>0,374</td> <td>0,392</td> </tr> <tr> <td colspan="2">S Dimension (D)</td> </tr> <tr> <td>0,319</td> <td>0,347</td> </tr> </tbody> </table>	Min	Max	Plastisol Height (A)		0,030	0,056	Inside Diameter (B)		2,332	2,358	Cap Height (C)		0,374	0,392	S Dimension (D)		0,319	0,347
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DISTRIBUTED BY:	REF NO.:
	DWG31366
DESCRIPTION:	
63 mm Black Metal Twist Cap, Plastisol Liner, No Button	

**DISCLAIMER**

THIS INFORMATION IS PROVIDED AS A GENERAL GUIDE, INCLUDING DIMENSIONS. IT IS THE CUSTOMER'S RESPONSIBILITIES TO SELECT THE PROPER CONTAINER FOR PRODUCT AND APPLICATION COMPATIBILITY.