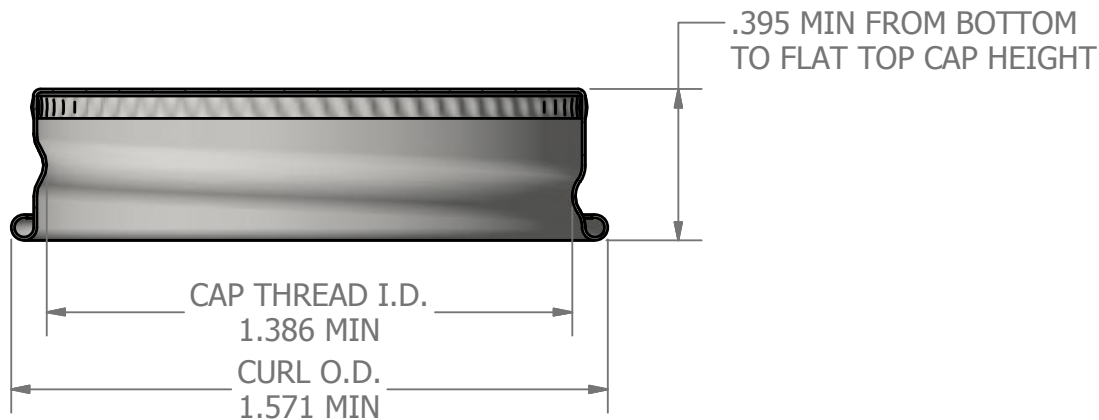
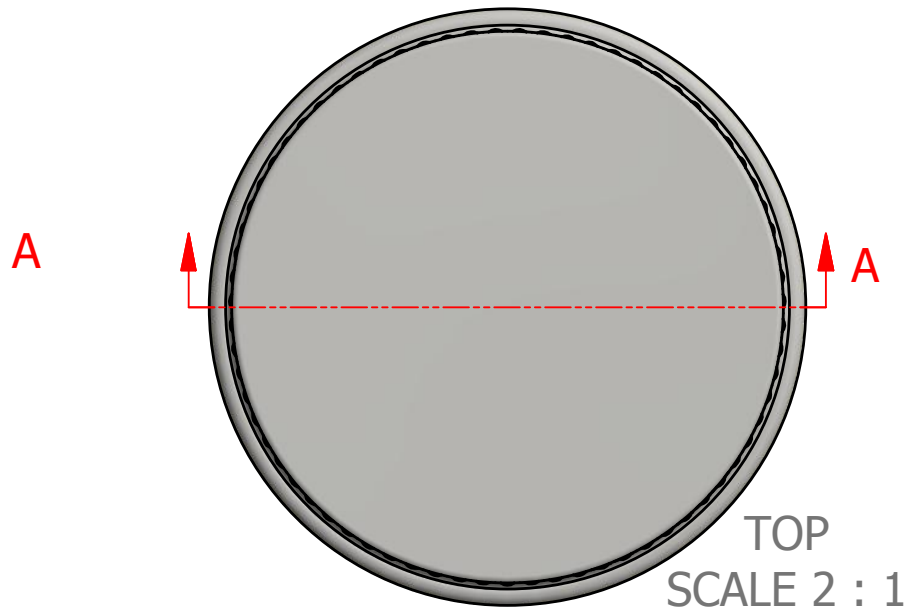


NOTES:

1) CAPS ARE PRODUCED ACCORDING TO CMA STANDARDS AND ARE SUITABLE FOR GLASS FINISH GPI 38-400

2) DIMENSION OF THREAD INTERNAL DIAMETER TAKEN WITH A PLUG GAGE

3) MIN. PLASTISOL THICKNESS 0.025" IF APPLICABLE



SECTION A-A
SCALE 2 : 1

DISCLAIMER

THIS INFORMATION IS PROVIDED AS A GENERAL GUIDE, INCLUDING DIMENSIONS. IT IS THE CUSTOMER'S RESPONSIBILITIES TO SELECT THE PROPER CONTAINER FOR PRODUCT AND APPLICATION COMPATIBILITY.

DISTRIBUTED BY:



REF NO.:

DWG 31304

DESCRIPTION:

38-400 Gold Metal Cap with Plastisol Liner- No Button

Tecnocap LLC – Plastisol Technical Data Sheet

Gasket Compounds:

(1) **Pasteurization** [PVC-Based, ESBO plasticizer, White *Solid* Plastisol]

(2) **Neutral** [PVC-Based, ESBO plasticizer, White *Foam* Plastisol]

Use: Provides a sealing gasket for metal closures. Selection of Neutral vs. Pasteurization is based on the product being packed as well as any necessary fill conditions. Generally, high temperature (near boiling) fills require Pasteurization. The softer, foamed compound known as Neutral is preferred for low to medium temperature customer fills.

LIQUID STATE:


Pasteurization	Neutral
Density: 10.5 -10.8 lb/gal	Density: 10.4 -10.6 lb/gal
Viscosity: 20 rpm, Spindle 3, @ 85°F 3,500 – 9,000 cps 4 rpm, Spindle 3, @ 85°F 3,000 - 9,500 cps	Viscosity: 20 rpm, Spindle 3, @ 85°F 3,000 – 9,000 cps 4 rpm, Spindle 3, @ 85°F 3,500 -10,000 cps

FUSED STATE:

Pasteurization	Neutral
Specific Gravity: 0.95 – 1.10 g/cc	Specific Gravity: 0.70 – 0.90 g/cc

All materials used in the manufacturing of this compound comply with FDA Title 21 CFR, Part 177.1210: Closure with Sealing Gasket for Food Containers.

The raw materials used in Tecnocap LLC's plastisol compounds DO NOT include any of the following: Phthalates, Azodicarbonamide, Adipates, Semicarbazides—or any other substance identified as belonging to the semicarbazide chemical group under EU Directive 2004/1/EC amending Directive 2002/72/EC. Additionally, Tecnocap LLC verifies that no products contain melamine and that there exists no potential for specific toxic solvents listed in the EP/USP/ICH residual solvents Class I/II/III to be present in product.

<p>DISCLAIMER</p> <p>THIS INFORMATION IS PROVIDED AS A GENERAL GUIDE, INCLUDING DIMENSIONS. IT IS THE CUSTOMER'S RESPONSIBILITIES TO SELECT THE PROPER CONTAINER FOR PRODUCT AND APPLICATION COMPATIBILITY.</p>	<p>DISTRIBUTED BY:  Pipeline Packaging</p>	<p>REF NO.: DWG 31304</p>
<p>DESCRIPTION: 38-400 Gold Metal Cap with Plastisol Liner- No Button</p>		