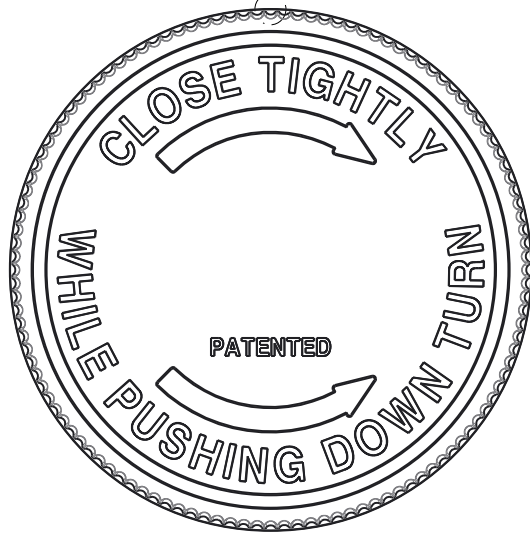


SEE DECORATION DETAIL



NOTES:

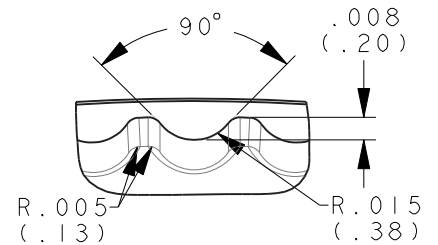
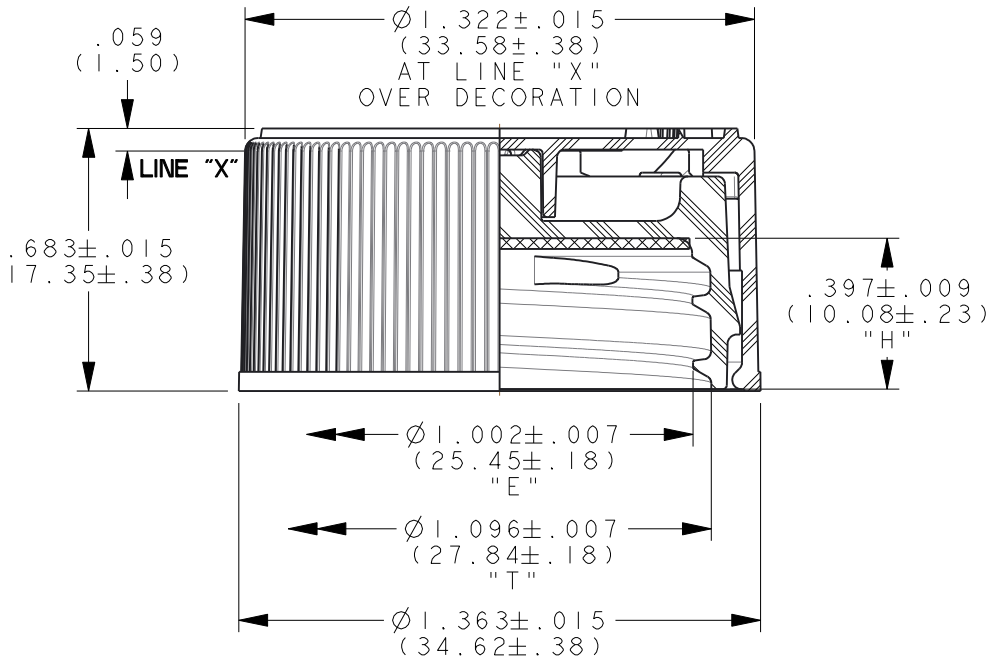
DIAMETERS TO BE TAKEN AS AVERAGE
6 TPI THREAD CONSTRUCTION

SEE DRAWING QIM-500-A105 FOR
SPECIAL FINISH CONSIDERATIONS

SUGGESTED APPLICATION TORQUE:
13-19 IN-LBS (1.5-2.1 N-M)

CAVITY NUMBER TO APPEAR ON INSIDE
TOP SURFACE OF BOTH OUTER AND
INNER CLOSURES

ENGLISH DIMENSIONS IN INCHES
METRIC DIMENSIONS IN (mm)



DECORATION DETAIL

REFERENCE ONLY
SCALE 15:1

120 EQUALLY
SPACED CUTS

DISTRIBUTED BY:



REF NO.:

DWG31035

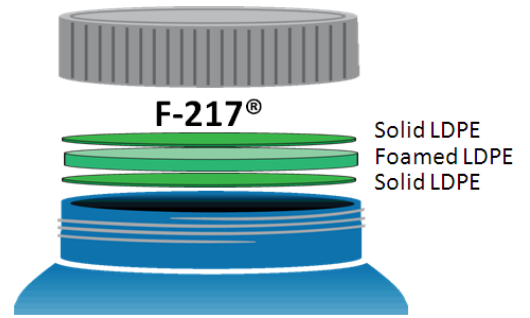
DESCRIPTION:

28-400 White PP Child Resistant Cap with F217 Liner

DISCLAIMER

THIS INFORMATION IS PROVIDED AS A GENERAL GUIDE, INCLUDING DIMENSIONS. IT IS THE CUSTOMER'S RESPONSIBILITIES TO SELECT THE PROPER CONTAINER FOR PRODUCT AND APPLICATION COMPATIBILITY.

- This data sheet describes F-217® products
- This product is a three-ply co-extruded liner consisting of a foamed Low Density Polyethylene (LDPE) core sandwiched between two layers of solid Low Density Polyethylene



Typical Product Attributes

Construction

| | | |
|-----------------------------------|---------------------------------------|---------------------------------------|
| Structure | Solid LDPE / Foamed LDPE / Solid LDPE | Solid LDPE / Foamed LDPE / Solid LDPE |
| Color | White or as Specified | White or as Specified |
| Density | | |
| for 20 ~ 30 mil (0,51 ~ 0,76 mm) | 0,48 ± 0,03 g / cm ³ | 30 ± 2 lbs / ft ³ |
| for 35 ~ 125 mil (0,89 ~ 3,18 mm) | 0,40 ± 0,03 g / cm ³ | 25 ± 2 lbs / ft ³ |
| Thickness Tolerance | | |
| for 20 ~ 60 mil (0,51 ~ 1,52 mm) | ± 0,127 mm | ± 5 mil |
| for 65 ~ 90 mil (1,65 ~ 2,29 mm) | ± 0,178 mm | ± 7 mil |
| for 95 ~ 125 mil (2,41 ~ 3,18 mm) | ± 0,254 mm | ± 10 mil |
| Available Width | | |
| for 20 ~ 60 mil (0,51 ~ 1,52 mm) | 22,2 ~ 1016,0 mm | 7/8 ~ 40 inch |
| for 65 ~ 125 mil (1,65 ~ 3,18 mm) | 25,4 ~ 228,6 mm | 1 ~ 9 inch |
| Width tolerance | ± 1,6 mm | ± 1/16 inch |

Regulatory Compliance

| | |
|------------------------|---|
| FDA Compliance | 21 CFR 177.1520 (Olefin Polymers) 21 CFR 177.1210 (Closures with Sealing Gaskets for Food Containers) 21 CFR 175.300 (Resinous and Polymeric Coatings) |
| Drug Master File (DMF) | 2434 |
| Other Compliances | USFDA Food Allergen Guidelines; California Proposition 65 Labeling Requirements; Limitations of Heavy Metals in Packaging per CONEG & EU 94/62/EC, Article 11 |

400 PP Child Resistant Push & Turn

Product Information Sheet

Product Description

This 28 mm push-and-turn child-resistant closure offers enhanced safety and usability. Designed with a fine-ribbed sidewall for better grip and text top opening instructions for optimal user experience. Features a modified buttress, or “M” style, thread profile for more precise closure-to-bottle thread contact. Available with a standard liner. Suited for the healthcare, nutraceuticals, beauty and personal care, and many other markets.



Features and Benefits

- Child-resistant and senior-friendly
- Stock and custom-made options
- Matching bottles or vials available for total package solutions
- Printing, highlighting and user-centered design to stand out on shelves
- Multiple manufacturing locations and vertical facilities
- Commissioning, Qualification, and Validation (CQV) process compliant

Product Information

| | |
|-------------------------|-------------|
| Closure Diameter | 28 mm |
| Closure Sidewall | Fine Ribbed |
| Closure Top | Text |
| Neck Thread | 400 |
| Case Count | 2600 |
| Case Weight | 31 Pounds |
| Cases per Pallet | 21 |
| Diameter | 28 mm |
| Material | PP |
| Weight | 0 g |