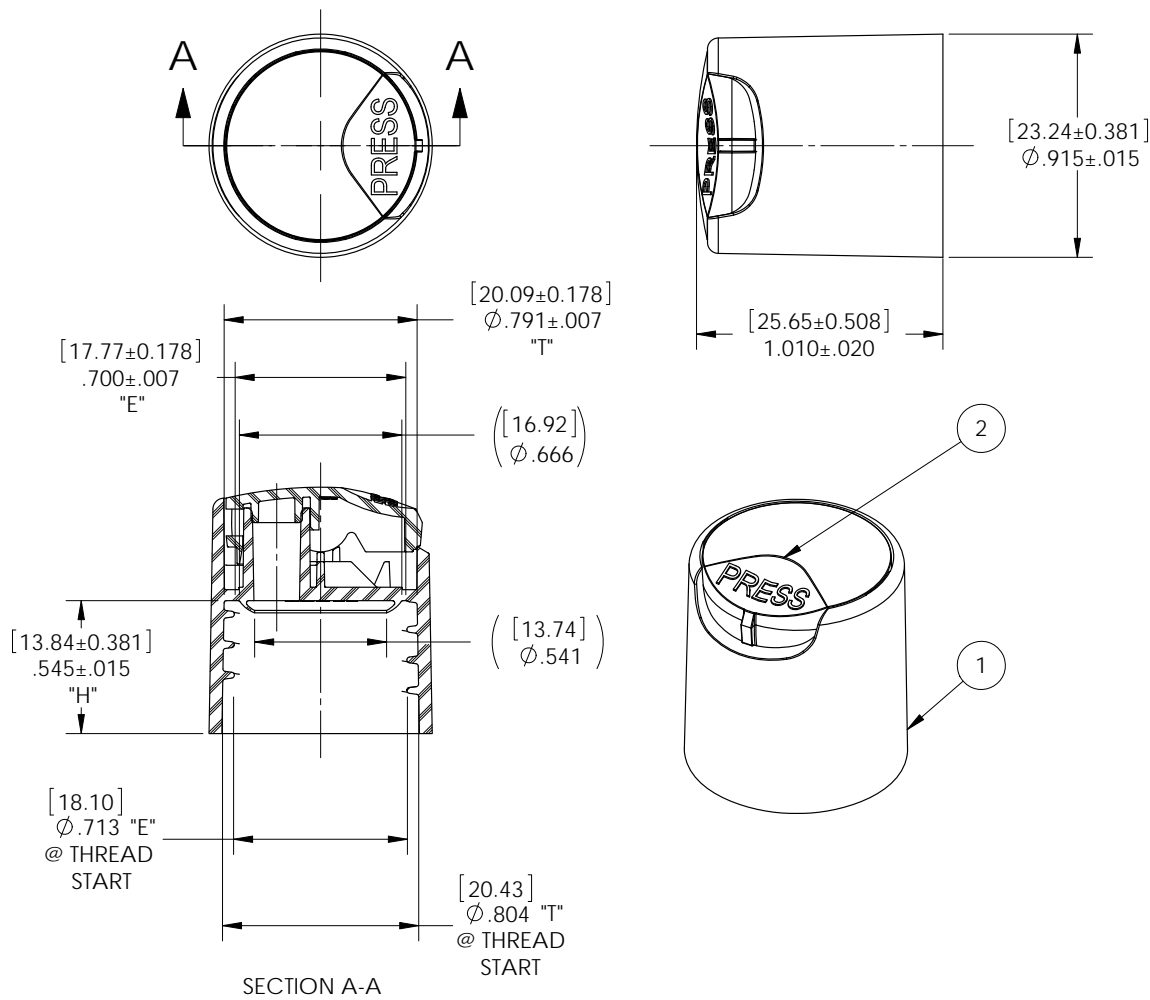


STANDARD PART DRAWING



NOTE:

1. THE EFFECTIVE "H" DIMENSION CAN BE ESTABLISHED BY SUBTRACTING .76[.030]" FROM THE "H" SPECIFICATION INDICATING THE FLEX OF THE SEALING MECHANISM. THIS ALSO REPRESENTS THE MAXIMUM COMPRESSION AT A NOMINAL APPLIED TORQUE.
2. DISPENSING ORIFICE SIZE = 2.79[.110] X 6.86[.270].
3. A MINIMUM OF 1 1/2 TURNS OF THREAD SHALL BE MAINTAINED.
4. APPLICATION TORQUE = 10.0 IN. LBS.
5. THIS CLOSURE WILL COORDINATE WITH A STANDARD SPI 20/410 NECK FINISH SIZE WITH A MAXIMUM ID OF 14.50[.571] DIAMETER. LAND AREA MUST BE SMOOTH AND FREE OF NICKS OR RAGGED EDGES.

DISCLAIMER

THIS INFORMATION IS PROVIDED AS A GENERAL GUIDE, INCLUDING DIMENSIONS. IT IS THE CUSTOMER'S RESPONSIBILITIES TO SELECT THE PROPER CONTAINER FOR PRODUCT AND APPLICATION COMPATIBILITY.

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DESCRIPTION:

20-410 White PP Plastic Small Disc Top Cap, .270" Orifice, Unlined