

## *Specification*

### **Plastics-Workcenter**

- 1 Weight: 1175 - 1225 Grams
- 2 Container Markings and Bottle Finish: Visually check 100%
- 3 Material HDPE and .5% UVI.

### **QA**

- 1 Wall Thickness: Top: 0.034" Min.  
Middle: 0.043" Min.  
Bottom: 0.038" Min.
- 2 Neck Finish: 70MM Neck: 22MM Neck Finish:  
'T': 2.741" - 2.814" 'T' 0.830" - 0.855"  
'E': 2.548" - 2.610" 'E' 0.755" - 0.780"  
'C': 2.28" Average Min. 'S' 0.075" - 0.105"  
'H': 0.640" - 0.728" 'C' 0.310" - 0.360"  
(from top of ratchet to top of land surface) 'H' 0.55" - 0.65"  
'S': .115" - .135"  
Planarity: .010 Max.
- 3 Leak Torque: 175 in. lbs.
- 4 Stripping Torque for Closure Strength: 192 in. lbs. min.
- 5 Overall Height: 14.99" – 15.24"  
Width: 10.06" - 10.31"  
Length: 11.04" - 11.29"  
Overflow Capacity: 5.6 Gal. Min.
- 6 UN TEST See UN/DOT standards for instructions.  
A. 24 hour freezer drop test.  
B. 1 hour vibration test  
C. Hydrostatic pressure test  
D. Dynamic Compression test / stack test  
E. Leakproofness test  
No single container is expected to pass more than one of these tests.  
UN#: Container to be recertified annually.
7. The 7940-732-060 is 96 pcs./unit. Stacked on a 48" x 40" Grade A Reconditioned Pallet.
8. The 22mm vent stem does not have a hole and has a 22mm cap on.