## PLASTIC DRUM STANDARD PRODUCT DESCRIPTION

## Regulatory Information:

## **Bill of Materials:**

# **Product Illustration:**

un 1H1/Y2.0/150 (Test Report P-1111)

un 1H1/Y1.4/150 (Test Report P-1118) (see special note 6) P20A, extrusion blow molded high molecular weight high density polyethylene (HMW-HDPE)

Fittings:

Body:

2" BTR and 2" NPS. Available configured with a single BTR. (BTR = Buttress, NPS = National Pipe Straight thread)



Nominal Capacity:	Outage:	Overall Height:	Total Weight:
20.0 U.S. Gallons	1.4 U.S. Gallons	27.1 inches	10.2 lbs.
Maximum Capacity:	Outage %:	Body Height:	Body Weight:
21.4 U.S. Gallons	6.9 %	27.1 inches	9.8 lbs.
Export Cubes:	Nominal O.D.:	Mid Panel Height:	Min. Wall Thickness:
4.00 cu. ft.	16.0 inches	22.6 inches	0.090 inches

### **Special Notes:**

- 1) Maximum filling temperature 150°F for all foods 3) and other FDA regulated substances. 160°F for 4) all non-foods and other substances that are not regulated by FDA. When filled at these recommended maximum filling temperatures, drums should be allowed to cool to ambient prior to stacking. Drums filled at elevated temperatures should be vented properly to prevent vacuum formation within the drum which can compromise stacking capability.
- Stack 4 high (1+3) maximum with pallets between drums. Maximum top load on bottom drums not to exceed 1200 lbs each. Pallets should be of good quality that provides adequate support for plastic drums.

- 3) Volume markers available.
- Recycle symbol embossed on bottom.
- in 49CFR are the responsibility of the filler.
- 6) Test report P-1118: rating with single 2" Buttress Fitting and for higher ESCR performance.

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